

CELL :- A242 CELL NAME:- Tensioner MACHINE / STAGE :- CNC OPERATION : Boring

KAIZEN THEME -To avoid A 242 Body Dia. 11.0 undersize. Spec 11.0 -0.1/-0.118, Actual - 10.870.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS - A 242 Body Dia. 11.0 undersize.



IDEA :- Point to be added in TBM replacement sheet .

COUNTERMEASURE:- 1) Ball screw & Ball nut replaced
2) Point to be added in TBM replacement sheet .

BENCHMARK	14 No.
TARGET	0 No.
KAIZEN START	19.01.2015
KAIZEN FINISH	03.02.015

TEAM MEMBERS :- Ganesh Padwalkar, Vishal Chowghle, Vijay walunj, Nana

- BENEFITS :-**
1. Prevent Re-occurrence of Customer Complaint.
 2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO- Point to be added in TBM replacement sheet .
HOW TO DO: Audit
FREQUENCY : 3 months

- WHY - WHY ANALYSIS :-**
- Why 1** – A 242 Body Dia. 11.0 undersize.
 - Why 2** – X axis repeatability not ok (actual observed 0.08mm)
 - Why 3** – Ball screw ,Nut wear out .
 - Why 4** – Natural detoration

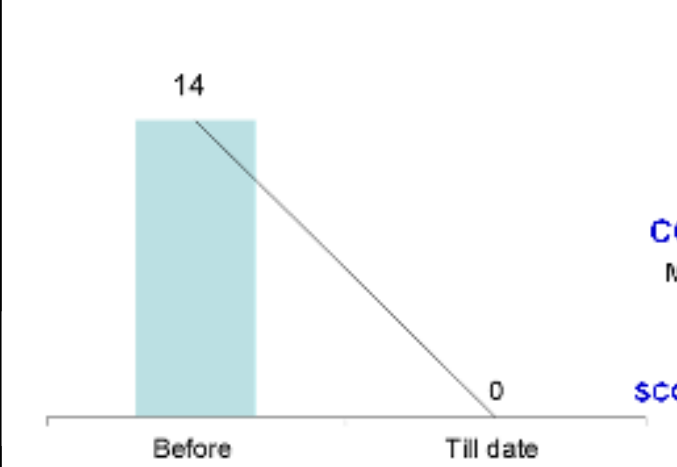
ROOT CAUSE- Natural detoration

REGISTRATION NO. & DATE:- 23.01.2015

REGISTERED BY :- Ganesh Padwalkar

MANAGER'S SIGN :- Sunil kinkar

RESULT :-



COST INCURRED FOR MAKING KAIZEN

MATERIAL COST	LABOUR COST	TOTAL COST
IN RS	IN RS	IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMEN

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	NA			